



# #14 Stainless Steel HD Roofing Fasteners

## PRODUCT DESCRIPTION

The TRUFAST® #14 Stainless Steel HD Fastener is made of TrimRite® martensitic stainless steel alloy and is engineered to secure insulation, coverboards, base sheets and single-ply roof membrane systems to corrugated steel (18 – 24 ga.) and wood substrates. Featuring a #2 double flute self-drilling point and exclusive tapered entry thread design, they penetrate steel quickly and offer exceptional back-out resistance.

## APPROPRIATE ACCESSORIES

Use with TRUFAST® MP-2000, MPB-2000, MPB-2400 Seam Plates; MP-3000 and MPR-3000 Insulation Plates: and BB-18F and BB-18R Batten Bar.

## **CODE APPROVALS & LISTINGS**

FM Global

APPROVED

Miami-Dade County



State of Florida - FL#: 4500

CE European Technical Approval ETA 09/0375

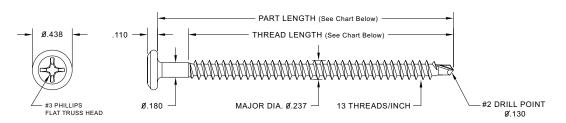
### **MATERIAL SPECIFICATIONS**

Material: TrimRite® Martensitic Stainless Steel Alloy Manufacturing Location:

LEED® Eligible Recycled Content: 95% Coating: N/A

Bryan, OH USA

### PRODUCT SPECIFICATIONS



## PRODUCT SELECTION

| Part No.    | Part Length |          | Thread Length |         | Pkg. Qty.   | Pkg. Wt.  | Pallet Qty. |
|-------------|-------------|----------|---------------|---------|-------------|-----------|-------------|
| HD-1500-SS  | 1-1/2"      | 38.1 mm  | 1-1/2" (Full) | 38.1 mm | 1000/Bucket | 12.9 lbs. | 80,000      |
| HD-2000-SS  | 2″          | 50.8 mm  | 2" (Full)     | 50.8 mm | 1000/Bucket | 15.5 lbs. | 80,000      |
| HD-3000-SS  | 3″          | 76.2 mm  | 2-7/8"        | 73.0 mm | 1000/Bucket | 23.7 lbs. | 80,000      |
| HD-4000-SS  | 4"          | 101.6 mm | 3-7/8"        | 98.4 mm | 1000/Bucket | 30.9 lbs. | 80,000      |
| HD-5000-SS  | 5″          | 127.0 mm | 3-7/8"        | 98.4 mm | 1000/Bucket | 37.3 lbs. | 60,000      |
| HD-6000-SS  | 6"          | 152.4 mm | 3-7/8"        | 98.4 mm | 1000/Bucket | 44.0 lbs. | 60,000      |
| HD-7000-SS  | 7″          | 177.8 mm | 3-7/8"        | 98.4 mm | 500/Bucket  | 25.9 lbs. | 40,000      |
| HD-8000-SS  | 8″          | 203.2 mm | 3-7/8"        | 98.4 mm | 500/Bucket  | 29.7 lbs. | 40,000      |
| HD-9000-SS  | 9″          | 228.6 mm | 3-7/8"        | 98.4 mm | 250/Bucket  | 16.0 lbs. | 15,000      |
| HD-10000-SS | 10"         | 254.0 mm | 3-7/8"        | 98.4 mm | 250/Bucket  | 17.6 lbs. | 15,000      |
| HD-12000-SS | 12"         | 304.8 mm | 3-7/8"        | 98.4 mm | 250/Bucket  | 21.3 lbs. | 15,000      |

Enlarged to show detail.



# **#14 Stainless Steel HD Roofing Fasteners**

### **PERFORMANCE DATA**

| Property              | Standard                       | Average Ultimate Value        |  |  |  |
|-----------------------|--------------------------------|-------------------------------|--|--|--|
| Tensile Strength:     | ASTM F606-10                   | 4900 lbf.                     |  |  |  |
| Shear Strength:       | NASM 1312-20                   | 3800 lbf. (thread zone)       |  |  |  |
| Corrosion Resistance: | FM 4470, ASTM D6294, DIN 50018 | <15% Red Rust after 30 cycles |  |  |  |

### **Average Ultimate Pullout Values in Corrugated Steel Deck Substrates**

| Thickness      | 24 ga.   | 22 ga.   |          | 20 ga.    |          |          | 18 ga.    |          |          | 16 ga.    |          |          |           |
|----------------|----------|----------|----------|-----------|----------|----------|-----------|----------|----------|-----------|----------|----------|-----------|
| Yield Strength | 36.5 ksi | 33.0 ksi | 80.0 ksi | 102.0 ksi | 33.0 ksi | 80.0 ksi | 102.0 ksi | 33.0 ksi | 80.0 ksi | 102.0 ksi | 33.0 ksi | 80.0 ksi | 102.0 ksi |
| Pullout (lbf.) | 255      | 315      | 480      | 560       | 420      | 615      | 710       | 675      | 885      | 985       | 850      | 1115     | 1240      |

#### **Average Ultimate Pullout Values in Wood Substrates**

|                |                            | APA Rate | ed OSB |     | APA    |        |        |        |
|----------------|----------------------------|----------|--------|-----|--------|--------|--------|--------|
| Thickness      | 7/16" 15/32" 19/32" 23/32" |          |        |     | 15/32" | 19/32" | 23/32" | SPF #2 |
| Pullout (lbf.) | 270                        | 290      | 310    | 410 | 360    | 410    | 730    | 795*   |

<sup>\*</sup> lbf./in. of thread penetration, including tip.

## **INSTALLATION GUIDELINES**

**For Steel and Wood Decks:** Using the #3 Phillips drive bit provided and a 0-2500 rpm screw gun, install the fastener into the deck. The fastener must penetrate the deck a minimum of ¾", as measured from the underside of the deck to the fastener tip. Care should be taken to orient the fastener perpendicular to the deck and not to overdrive the fastener to prevent damage to the insulation or membrane.

# DISCLAIMER

The performance specifications published in this TRUFAST product literature are based on controlled laboratory tests and are intended as a guideline only. They are not guaranteed in any way by the ALTENLOH, BRINCK & CO. U.S., INC. (the manufacturer), since building design, engineering, and construction, including workmanship and materials, are beyond the control of the manufacturer. The manufacturer recommends that pull-out tests be conducted to verify the substrate provides adequate pull-out values.

